



**Special warning:**

1. The electric main shaft shall be installed at the clamped position; otherwise the bearing will be easily damaged!
2. The compressed air shall be dry and clean, and the filtering accuracy shall be 0.1 micron! Atmospheric pressure is 0.1- 0.2MPa, and the air seal shall be normally open. It is recommended to use the two-level filtration, with the filtration accuracy of 0.5 micron/0.1 micron respectively, and the air filter shall have automatic discharge device.

**Wiring description**

Pin	4-pin socket
1	U frequency converter phase
2	V frequency converter phase
3	W frequency converter phase
4	Wiring ground

						6-pole drilling press spindle		
						Outline diagram		
						GDK125-9Z/5.5		
Marks	Number of places	Zoning	Modified document number	Signature	Date	Phase mark	Weight	Scale
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