



Wiring description

Pin	4-pin socket
1	U frequency converter phase
2	V frequency converter phase
3	W frequency converter phase
4	Wiring ground \oplus

Special warning:

1. The electric main shaft shall be installed at the clamped position; otherwise the bearing will be easily damaged!
2. The compressed air shall be dry and clean, and the filtering accuracy shall be 0.1 micron! Atmospheric pressure is 0.1- 0.2MPa, and the air seal shall be normally open. It is recommended to use the two-level filtration, with the filtration accuracy of 0.5 micron/0.1 micron respectively, and the air filter shall have automatic discharge device.

						380V		
						Outline diagram		
						GDK105 drilling press spindle		
Marks	Number of places	Zoning	Modified document number	Signature	Date			
Designed by			Standardized by			Phase mark	Weight	Scale
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