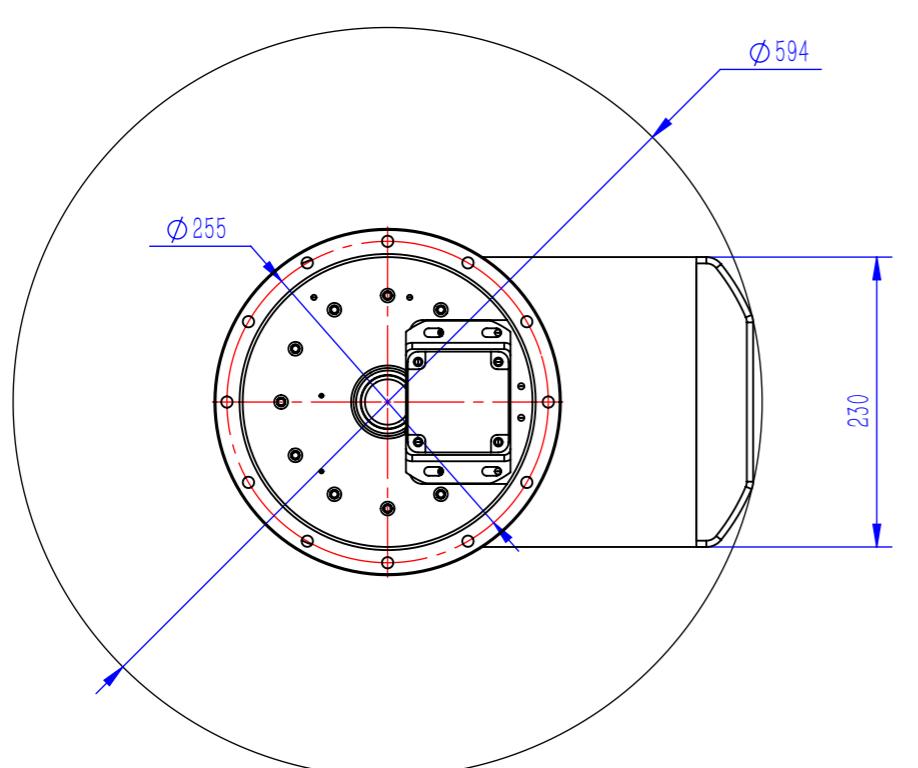
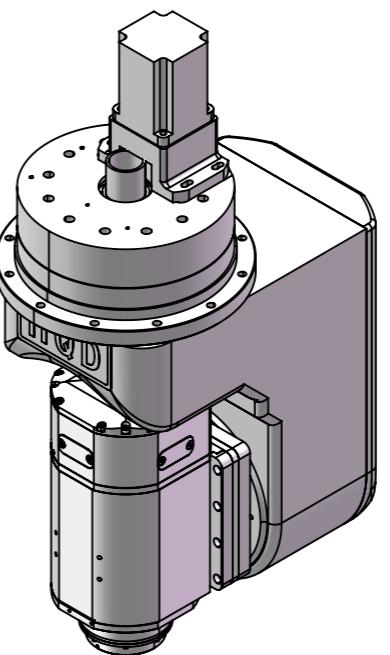
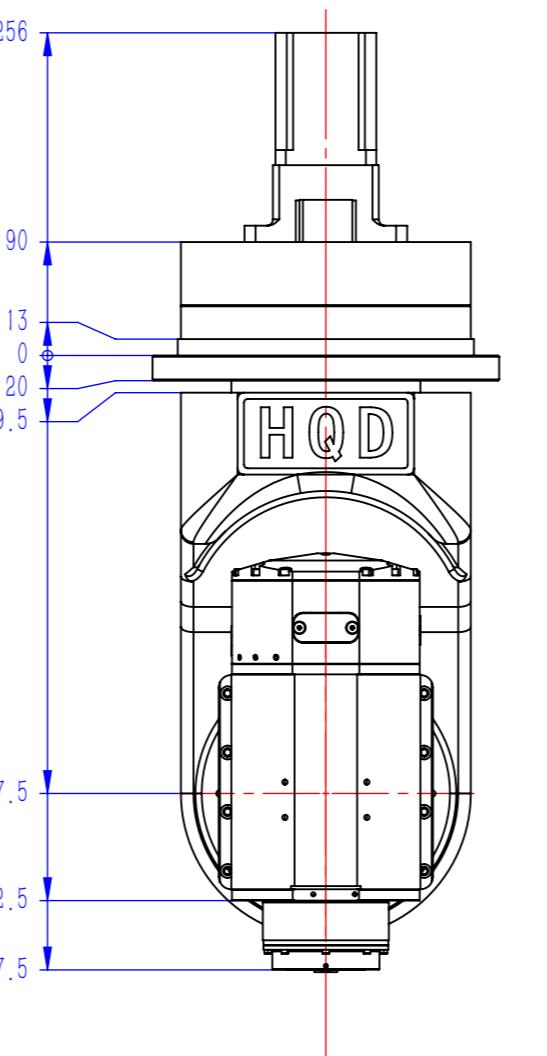
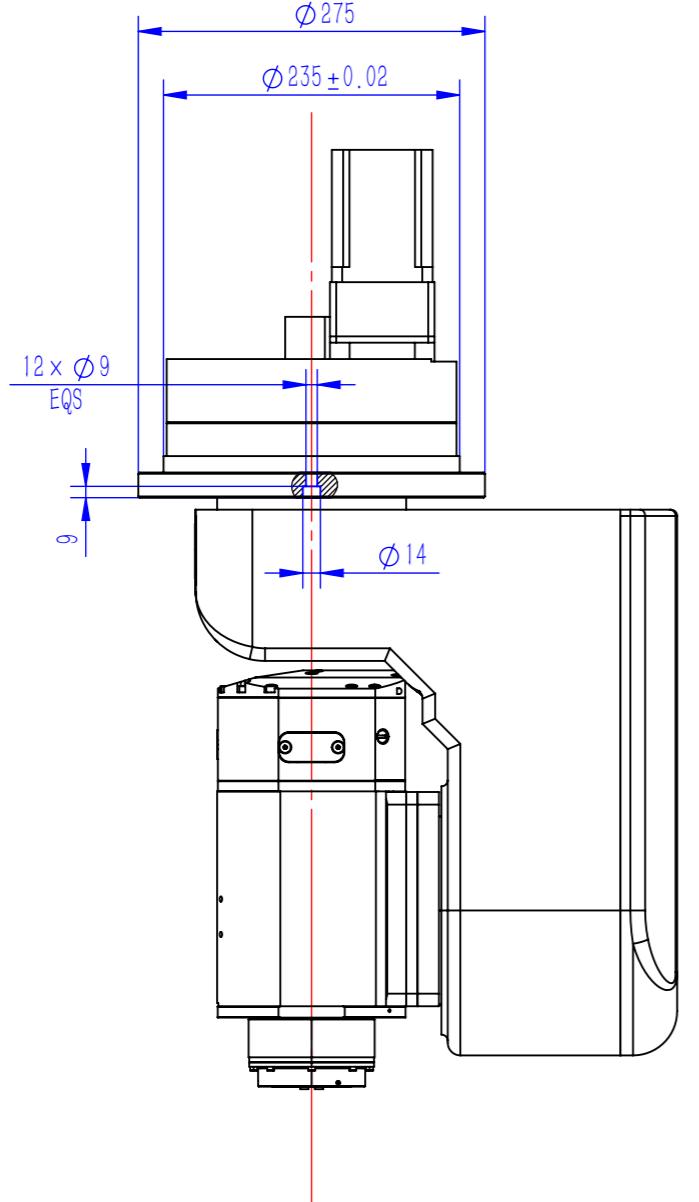


							Jiangsu HQD Spindle Motor Co., Ltd.			
标记	处数	分区	更改文件号	签名	年月日	阶段标记	重量	比例		
设计			标准化					1:6	HQ/AC-D90-75	
校核			工艺						CA2H10A	
主管设计			审核						共 4 张 第 1 张 版本 V01 替代	
			批准						替代	
1	2	3	4	5	6	7	8			

## Technical Parameter

C-axis		
Swivel range	(°)	±320
Reduction ratio	1:	203.747
Rated speed	(rpm)	112
No-load speed	(rpm)	15
Maximum continuous torque	(Nm)	480
Maximum instantaneous torque	(Nm)	1300
Positioning accuracy	(')	±1.5
Repeatability	(')	±1.2
Servo motor	YASKAWA 750W	OPT
A-axis		
Swivel range	(°)	±130
Reduction ratio	1:	142.623
Rated speed	(rpm)	14
No-load speed	(rpm)	21
Maximum continuous torque	(Nm)	340
Maximum instantaneous torque	(Nm)	950
Positioning accuracy	(')	±1.5
Repeatability	(')	±1.2
Servo motor	YASKAWA 750W	OPT
Spindle		
GDL75-HSK63F-24Z/17		OPT
GDL75-HSK63E-24Z/17		OPT

Function	Pipe
Air seal	Φ6
Tool out	Φ6
Spindle coolant in	Φ8
Spindle coolant out	Φ8



标记	处数	分区	更改文件号	签名	年月日	阶段标记			重量	比例	Jiangsu HQD Spindle Motor Co., Ltd.
						设计	标准化	工艺	审核	批准	
设计											1:6
校核											
主管设计											
						共 4 张	第 2 张	版本	V01	替代	

A

B

C

D

零件代号

借(通)用件登记

描图

描校

旧底图总号

底图总号

签字

日期

1

2

3

4

5

6

7

8

1

2

3

4

5

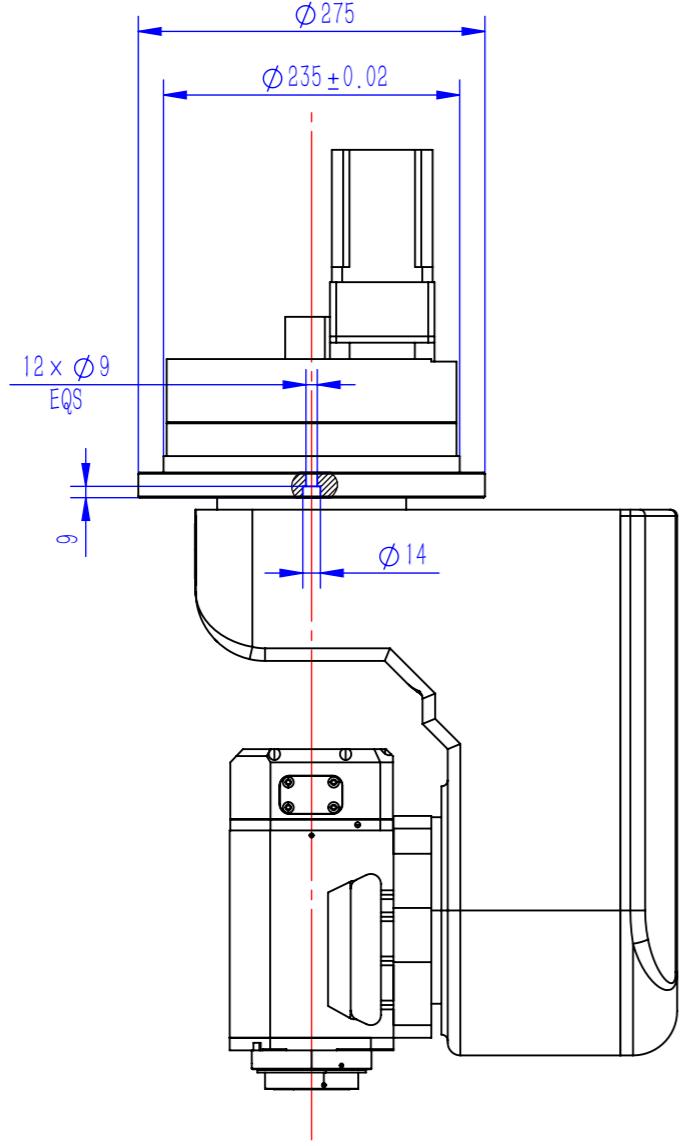
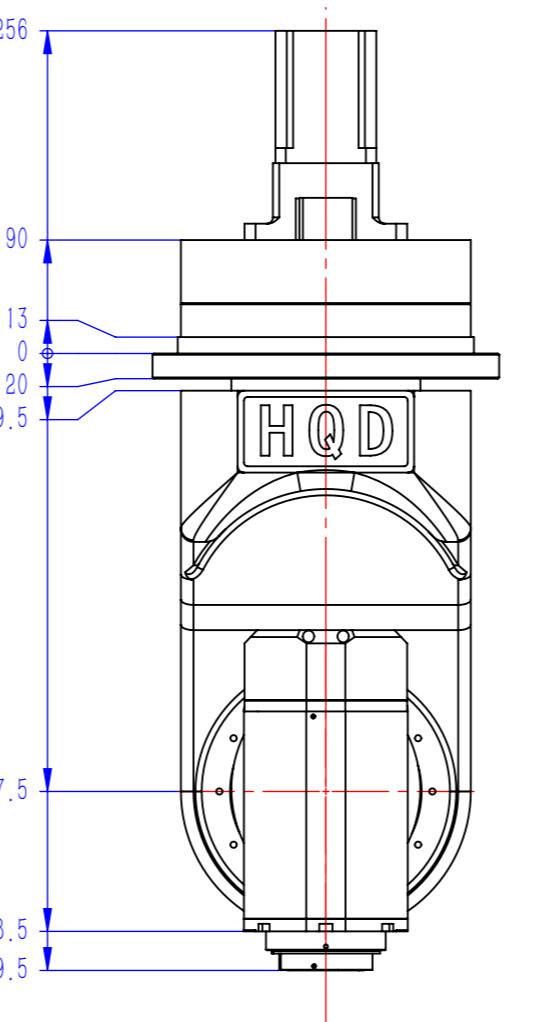
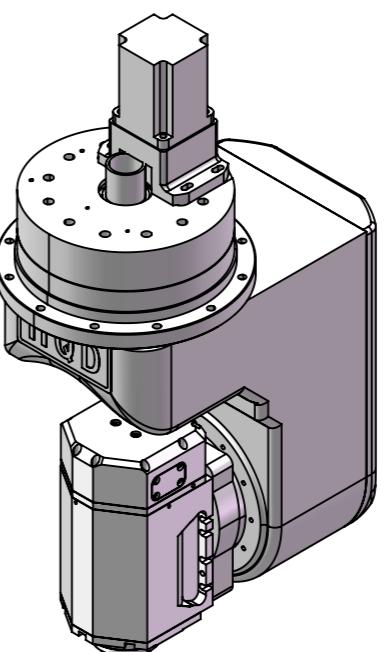
6

7

8

## Technical Parameter

C-axis		
Swivel range	(°)	±320
Reduction ratio		1: 203,747
Rated speed	(rpm)	112
No-load speed	(rpm)	15
Maximum continuous torque	(Nm)	480
Maximum instantaneous torque	(Nm)	1300
Positioning accuracy	(')	±1.5
Repeatability	(')	±1.2
Servo motor	YASKAWA 750W	OPT
A-axis		
Swivel range	(°)	±130
Reduction ratio		1: 142,623
Rated speed	(rpm)	14
No-load speed	(rpm)	21
Maximum continuous torque	(Nm)	340
Maximum instantaneous torque	(Nm)	950
Positioning accuracy	(')	±1.5
Repeatability	(')	±1.2
Servo motor	YASKAWA 750W	OPT
Spindle		
GDL65-HSK63F-24Z/12-4		OPT
GDL65Y-HSK63F-15Z/18		OPT



Function	Pipe
Air seal	$\varnothing 6$
Tool out	$\varnothing 6$
Spindle coolant in	$\varnothing 8$
Spindle coolant out	$\varnothing 8$

零件代号

供(通)用件登记

描图

校園

底图总号

签字

日期

