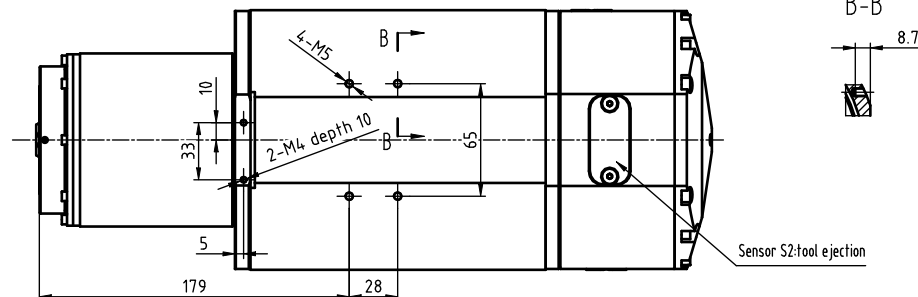
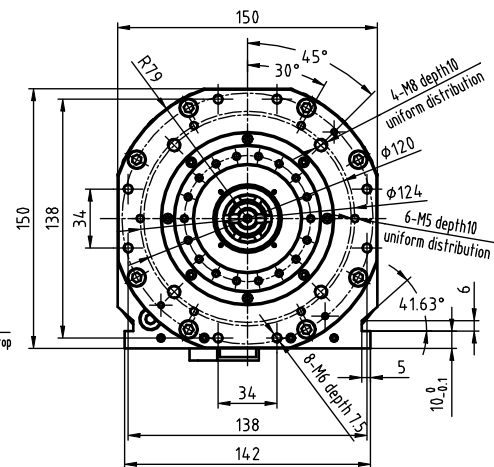
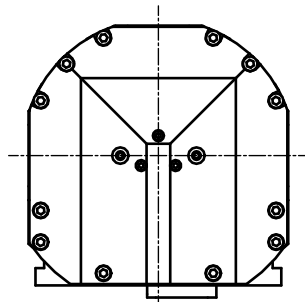


Wiring instructions for sensors	
Sensor S1 (Tool lock detection)	Brown cable+24V DC power supply
	Black cable-signal output(PNP normally open)
	Blue cable-0V DC power supply
Sensor S2 (Tool release detection)	Brown cable+24V DC power supply
	Black cable-signal output(PNP normally open)
	Blue cable-0V DC power supply
Sensor S3 (Spindle stop detection)	Brown cable+24V DC power supply
	Black cable-signal output(PNP normally open)
	Blue cable-0V DC power supply



									Jiangsu HQD Spindle Motor Co., Ltd.					
												Profile Drawing		
Marks of places	Zoning	Modified document number	Signature	Date					(Long nose style)					
Designed by			Standardized by			Phase mark	Weight	Scale	GDL75-HSK63F-24Z/17-00-1					
Reviewed by														
Processed by			Approved by			Total page(s)	Page							

Rated power: 15/17kW S1/S6
Rated Voltage: 380-380V
Rated speed: 12000-24000r/min
Rated frequency: 400-800Hz
Rated current: 27/30A
Number of poles: 4P
Rotation direction: Counterclockwise
viewed from the shaft extension
Cooling method: Water cooling
Tool Holder: HSK-63F
Weight: Approx 24KG