



1:Power line Tricolor lines connected to U,V, W/
yellow-green line connected to ground
Temperature control line two-phase of 110℃ thermistor
connected to temperature protector
2:Cooling water outlet (End 2 and 6 are connected
with 8/6 hose)
3:Pressure for tool changing and de-dusting
0.2~0.3MPa(6/4 hose)
4:Pressure of air sealing 0.3~0.4MPa (6/4 hose)
5: Inlet air pressure for tool-removing 0.65MPa(6/4 hose)
6:Cooling water inlet delivery of water pump head 10m
(Don't connect wrong!)
7:Quantity of proximity switch Two NPN(normally open)
N.O. for tool-mounting and tool-removing
Connection of proximity switch Brown line connected
to +24VDC ,and blue line connected to 0VDC
Signal loading end connected to +24VDC/the other end
connected to black line
8.Hanging ring applied for mounting

Model GDL100-25-24Z/2.5
Voltage 220V
Power 2.5kw
Current 9.2A
Frequency 400Hz
Rotation 24000rpm
Number of Pole 2P
Phase 3 Phase asynchronous driver
Rotation Direction Counterclockwise viewed
from the end of spindle
extension
Tool Holder ISO25 (Parfaite recommended)
Pop-rivet ISO25-15° (Parfaite recommended)
Weight 18KG

| Parameters of PTC single-core thermistor | |
|--|-----------------------------|
| DC Power Supply | Maximum DC25V/100mA |
| -20~25℃ | ≤100Ω |
| ≤90℃ | ≤250Ω |
| 105℃ | ≤550Ω |
| 110℃ | Rated function temperature |
| 115℃ | ≥1330Ω |
| ≥125℃ | ≥4KΩ |
| ≤160℃ | Maximum storage temperature |

Special warning:

- 1.The spindle shall be mounted to the clamping position;otherwise it would damage the bearing!
- 2.It shall not change tools before complete stop of spindle.The manual tool-changing button shall be unavailable while spindle is rotating;otherwise it would cause the block of spindle!
- 3.The compressed air shall be clean and dry with filtering precision of 0.1 μm! Air sealing shall be normally open.It is recommended to apply two levels of filtering with precisions of 0.5μm/0.1μm, and the filter shall be equipped with automatic drainage.