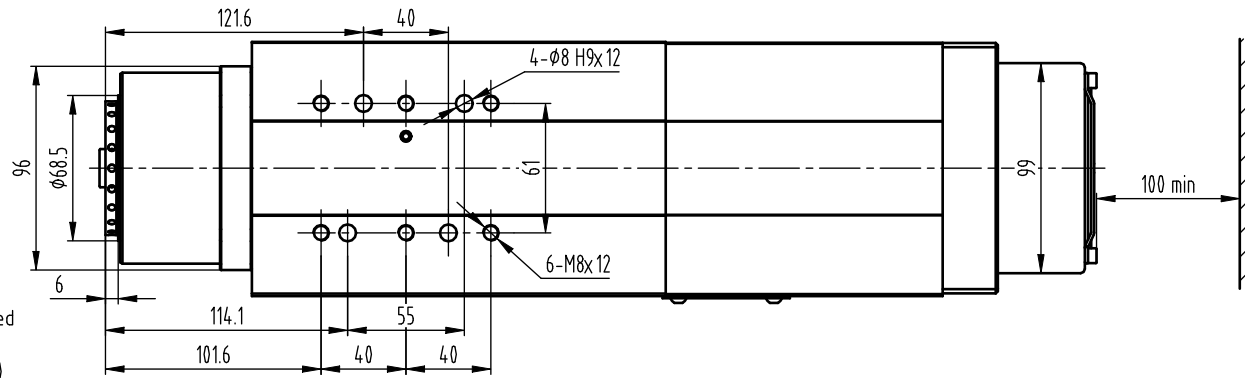
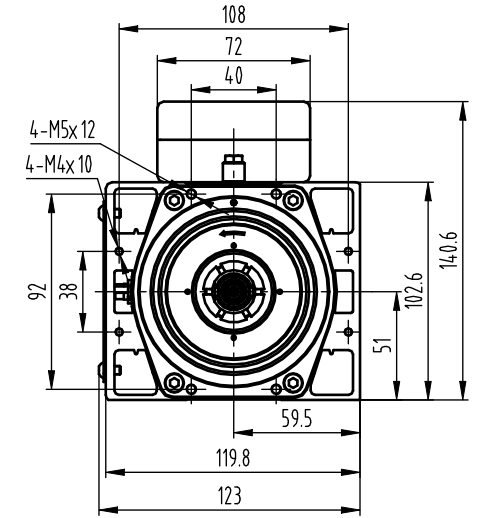
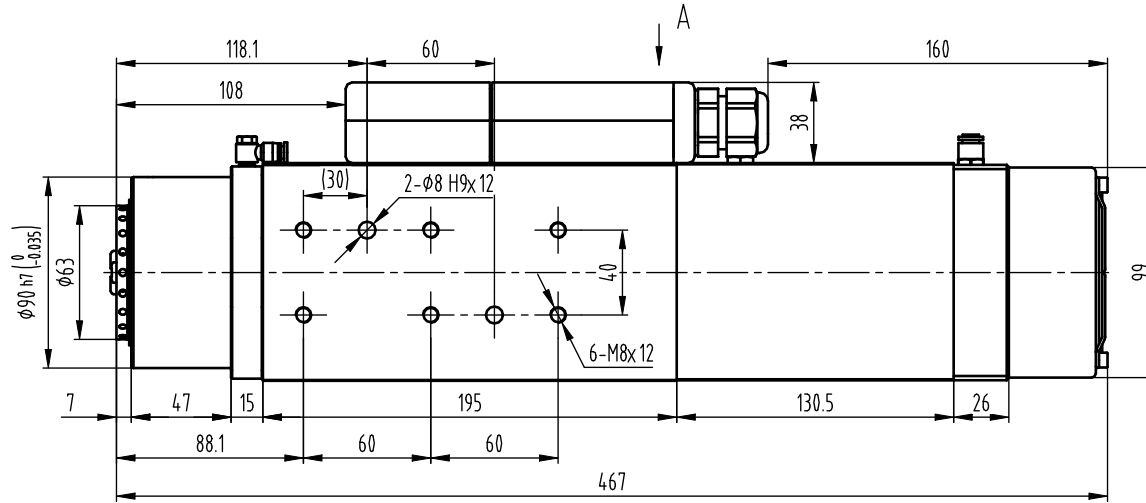
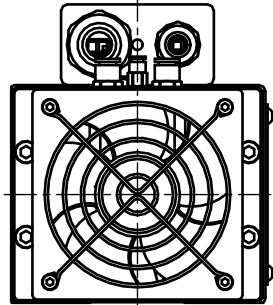


Rated power: S1/S6(50%) 4.0/4.5kW
Rated Current: S1/S6(50%) 8.5/9.5A
Rated Voltage: 380V
Rated Speed: 12000rpm
Rated Frequency: 400Hz
Maximum Rotating Speed: 24000rpm
Maximum Frequency: 800Hz
Number of poles: 4P
Bearing: 2x7009C/2x7006C
Lubricating method: Grease lubrication
Rotation direction: Counterclockwise viewed from the shaft extension
Cooling method: Air cooling(24VDC DC fan)
Tool Holder: HSK 63F
Weight: 17kg



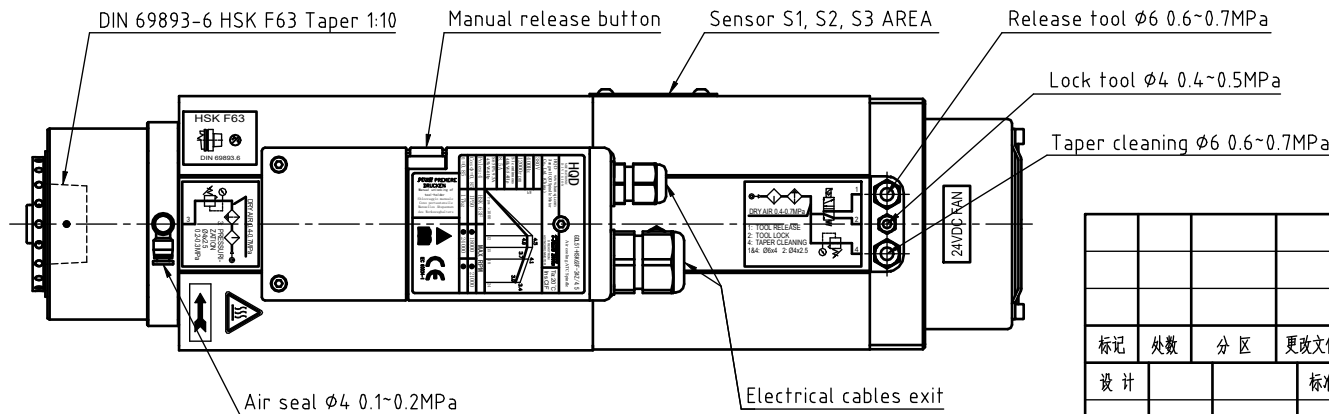
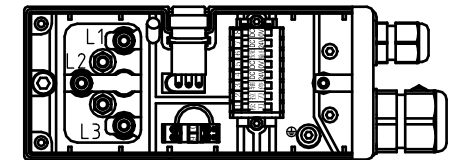
wiring description

serial number	Description
L1/L2/L3	Three phase power cord
⊕	Grounding
1	Release tool signal
2	Lock tool signal
3	Spindle stop signal
4	+24V(Signal, Button light)
5	0V(Signal, Button light)
6	Button switch output
7	+24V(Fan)
8	0V(Fan)
9	Temperature control switch
10	Temperature control switch



A

Inside the A-direction junction box



						45			Jiangsu HQD Spindle Motor Co., Ltd.	
									Profile drawing	
标记	处数	分区	更改文件号	签名	年、月、日	阶段标记	重量	比例	GDL51-HSK63F-24Z/4.5-00-1	
设计			标准化			S		1:2.5		
审核						共 1 张 第 1 张				
工艺			批准							

借 (通) 用
件 登 记

旧底图号

底图总号

签 字

日 期

档案员 日 期