



Wiring description

Pins	four-core socket
1	U-converter phase
2	V-converter phase
3	W-converter phase
4	Grounding wire \ominus

Special warning:

1. The spindle shall be mounted to the clamping position; otherwise it would damage the bearing!
2. The compressed air shall be clean and dry with filtering precision of $0.1 \mu\text{m}$! Air pressure: 0.1-0.2 MPa. Air sealing shall be normally open. It is recommended to apply two levels of filtering with precision of $5\mu\text{m}/0.1\mu\text{m}$, and the filter shall be equipped with automatic drainage.