



Wiring description

Pins	four-core socket
1	U-converter phase
2	V-converter phase
3	W-converter phase
4	Grounding wire \oplus

Special warning:

- 1.The spindle shall be mounted to the clamping position;otherwise it would damage the bearing!
- 2.The compressed air shall be clean and dry with filtering precision of $0.1\mu\text{m}$! Air pressure: 0.1-0.2 MPa.Air sealing shall be normally open.It is recommended to apply two levels of filtering with precisions of $5\mu\text{m}/0.1\mu\text{m}$, and the filter shall be equipped with automatic drainage.