


Wiring description

| Pins | four-core socket |
|------|--|
| 1 | U-converter phase |
| 2 | V-converter phase |
| 3 | W-converter phase |
| 4 | Grounding wire  |

Special warning:

- 1.The spindle shall be mounted to the clamping position;otherwise it would damage the bearing!
- 2.The compressed air shall be clean and dry with filtering precision of 0.1 μm ! Air pressure: 0.1-0.2 MPa.Air sealing shall be normally open.It is recommended to apply two levels of filtering with precisions of 5 μm /0.1 μm , and the filter shall be equipped with automatic drainage.