



Wiring description

| Pins | four-core socket |
|------|--------------------------|
| 1 | U-converter phase |
| 2 | V-converter phase |
| 3 | W-converter phase |
| 4 | Grounding wire \ominus |

Special warning:

1. The spindle shall be mounted to the clamping position; otherwise it would damage the bearing!
2. The compressed air shall be clean and dry with filtering precision of $0.1 \mu\text{m}$. Air pressure: 0.1-0.2 MPa. Air sealing shall be normally open. It is recommended to apply two levels of filtering with precision of $5 \mu\text{m}/0.1 \mu\text{m}$, and the filter shall be equipped with automatic drainage.