



## Wiring description

Pins	four-core socket
1	U-converter phase
2	V-converter phase
3	W-converter phase
4	Grounding wire 

### Special warning:

1. The spindle shall be mounted to the clamping position; otherwise it would damage the bearing!
2. The compressed air shall be clean and dry with filtering precision of  $0.1 \mu\text{m}$ ! Air pressure: 0.1-0.2 MPa. Air sealing shall be normally open. It is recommended to apply two levels of filtering with precision of  $5 \mu\text{m}/0.1 \mu\text{m}$ , and the filter shall be equipped with automatic drainage.