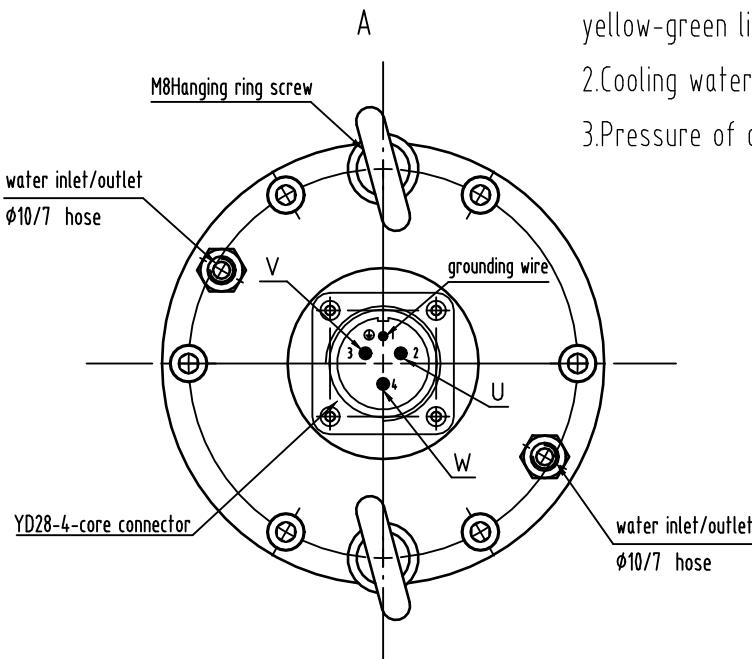


1. Power line: tricolor line connected to U, V, W
yellow-green line connected to ground.
2. Cooling water inlet/outlet $\phi 10/7$ hose
3. Pressure of air sealing $0.1-0.2\text{MPa}$ ($\phi 6/4$ hose)



Special warning:

1. The spindle shall be mounted to the clamping position; otherwise it would damage the bearing!
2. The compressed air shall be clean and dry with filtering precision of $0.1\text{ }\mu\text{m}$!
Air pressure: $0.1-0.2\text{MPa}$. Air sealing shall be normally open. It is recommended to apply two levels of filtering with precisions of $5\text{ }\mu\text{m}/0.1\text{ }\mu\text{m}$, and the filter shall be equipped with automatic drainage.
3. During the operation, the frequency converter shall be set strictly according to the U-f curve of the spindle.