



1. Power line: tricolor line connected to U, V, W/
yellow-green line connected to ground.
2. Cooling water inlet/outlet $\phi 10/7$ hose
3. Pressure of air sealing 0.1-0.2MPa ($\phi 6/4$ hose)

Special warning:

1. The spindle shall be mounted to the clamping position; otherwise it would damage the bearing!
2. The compressed air shall be clean and dry with filtering precision of $0.1 \mu\text{m}$!
Air pressure: 0.1-0.2MPa. Air sealing shall be normally open. It is recommended to apply two levels of filtering with precisions of $5 \mu\text{m}/0.1 \mu\text{m}$, and the filter shall be equipped with automatic drainage.
3. During the operation, the frequency converter shall be set strictly according to the U-f curve of the spindle.

